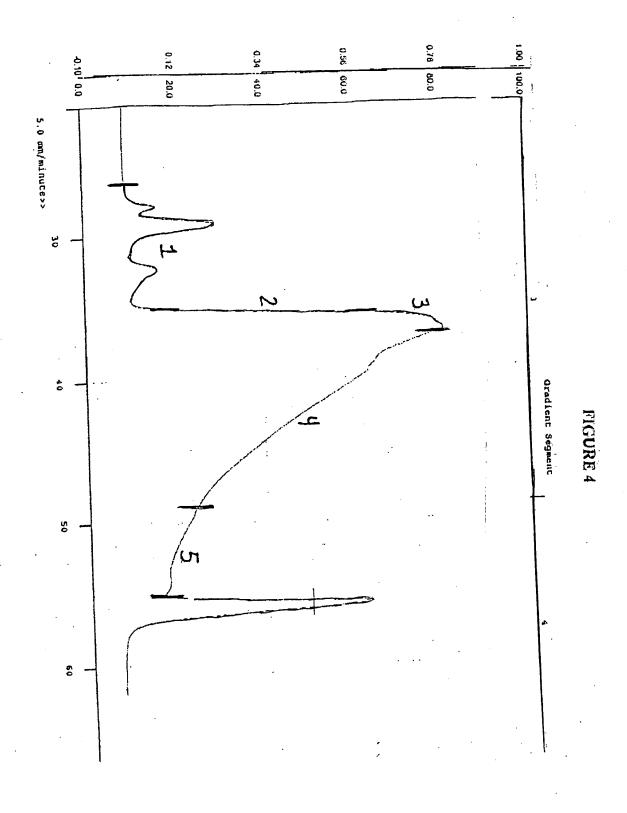
C-2'-O-Benzoyl Migration Chemistry

Crude Product, 60-70% Pure

Primary Amine Conversion Chemistry

Conc. (area) 3000 Bench Test With Semi-Purified Taxus Brevifolia Extract Fractions (1/20 CV) -X-Taxol C Taxol B --- Impurities Taxol A

FIGURE 3



Taxane Molecules

7-Xylosyl, 10-deacetyltaxol A

7-Xylosyl, 10-deacetyltaxol C

Primary Taxanes

Taxol G

ŌН

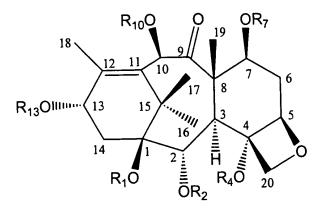


FIGURE 8

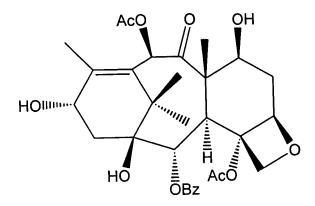
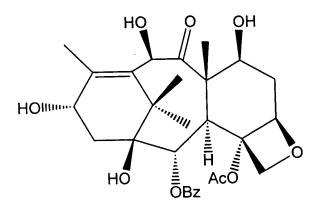


FIGURE 9



Comparison of Retention Times of Taxane Standards on Differing Media

iso-Cephalomannine	2'-Benzoyl-Taxol	N-Methyl-Taxol C	7-epi-Taxol	N-Methyl-Taxol	Taxol C	Paclitaxel	10-Deacetyl, 7-epi-Taxol	Cephalomannine	10-Deacetyl-Taxol	Baccatin III	10-Deacetyl-Baccatin III	Taxane		
	42.2	36.4	29.4	25.9	25.3	20.5	19.8	18.1	12.5	6.3	3.3	Rť	C-	
	2.06	1.78	1.43	1.26	1.23	1.00	0.97	0.88	0.61	0.31	0.16	Rel Rt	C-18 ¹	
1	5.9	11.7	6.2	14.9	11.1	11.0	7.6	12.7	26.8	11.1	27.9	Rt ⁷	Silica	
••	0.54	1.06	0.56	1.35	1.00	1.00	0.69	1.15	2.43	1.01	2.53	Rel Rt °	CI	
1	4.3	4.9	8.1	6.2	7.8	12.6	12.0	8.9	55.2	5,5	11.7	Rt '	1वत	The state of the s
	0.34	0.39	0.64	0.49	0.62	1.00	0.95	0.71	4.36	0.44	0.92	Rel Rt °		
11.9	4.3	4.7	8.3	5.7	7.6	13.3	10.9	8.9	41.6	5.6	9.7	RC	DE	5,4
0.90	0.32	0.35	0.62	0.43	0.57	1.00	0.82	0.67	3 13	0.42	0.73	Kel Kt	DEAM"	